

**Glazing Must Be To This Drawing - Do NOT Mix  
Glazing Systems Even If They Appear The Same**

Notes:

Details Taken From Moralt Fire Sound 54 Global Assessment WF409922 Revision B Valid Until 28/05/2029

Maximum Glazed Area = 0.34m<sup>2</sup>

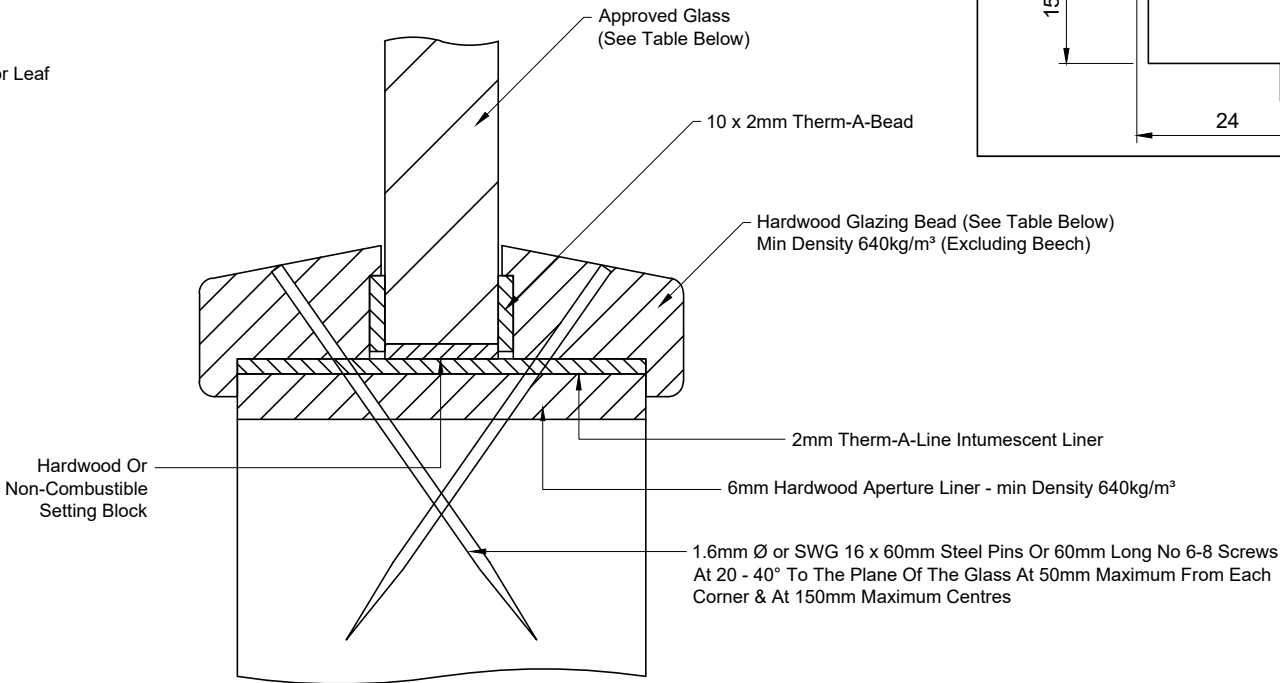
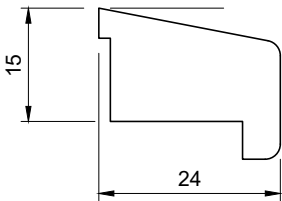
Apertures At A Minimum 165mm From Top or Bottom Edges Of The Door Leaf

Apertures At A Minimum 210mm From Vertical Edges Of The Door Leaf

Minimum 135mm Of Core Material Between Apertures

Flush Beads Are Permitted - See Global Assessment For Bead Profiles

Bead Profile - See Table Below



Quality Standard Of Glazed Aperture To Work Instruction - WI\_21


Only Employees With A Signed Training Record For This Glazing System To Use This Glazing System

| Approved Glass - See Global Assessment WF409922 Rev B |                                  |                 |                                    |                                |                                          |                                      |
|-------------------------------------------------------|----------------------------------|-----------------|------------------------------------|--------------------------------|------------------------------------------|--------------------------------------|
| Glass Type                                            | Material Specification For Glass | Beading Drawing | Material Specification For Beading | Maximum Area (m <sup>2</sup> ) |                                          |                                      |
| Pyrostop 30-10                                        | MS_006                           | DP18537         | MS_007                             | 0.34                           | Machined Aperture 21mm Larger Than Glass | Lined Aperture 5mm Larger Than Glass |
| Pyrobel 16                                            | MS_006                           | DP19937         | MS_007                             | 0.34                           | Machined Aperture 21mm Larger Than Glass | Lined Aperture 5mm Larger Than Glass |

Do Not Scale.

If In Doubt Ask!

Description: **Glazing System To Suit 54mm Moralt Fire Sound Core - FD30**

|                                                  |                             |                           |                |                                                                                                                                          |
|--------------------------------------------------|-----------------------------|---------------------------|----------------|------------------------------------------------------------------------------------------------------------------------------------------|
| Drawn By: <b>P. Brash</b>                        | Approved: <b>Approved</b>   | Date: <b>13/02/2025</b>   | Drawing No:    | <br>Unit 6, Ranskill Court,<br>Sheffield,<br>S9 5FZ |
| Size: <b>See Above</b>                           | Tolerance: <b>+/- 0.5mm</b> | Fire Rating: <b>FD30S</b> | <b>DP18536</b> |                                                                                                                                          |
| Cert No: <b>Global Assessment WF409922 Rev B</b> | © Doorpac Ltd               |                           | <b>REV 02</b>  |                                                                                                                                          |